



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3373-7

Job Sheet 177460



Part No: D3373-7

Job Qty: 5 ea

Part Name: Cam Lock



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/11/18

Job Tracking No:

Due Date: 5/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description: *Keyed alike*

Note: DWG REV A IPP A 05.01.05 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	5 pcs		5/30/18	0.00	0.00	Purchasing		<i>AT 1005/22</i>
110	Packaging	5 pcs		5/30/18	0.00	0.00	Packaging2		<i>AT 1005/22</i>
120	QC	5 pcs		5/30/18	0.00	0.00	QC6		<i>MAY 23 2018</i>
130	Packaging	5 pcs		5/30/18	0.00	0.00	Packaging1-3		<i>9-89</i>
140	QC21-SA	5 Ea		5/30/18	0.00	0.00	QC21		<i>MAY 25 2018</i>

Part Op 100 - Issue P/O: *39920* For D3373-7 Keyed Unalike P/N: 1770A71 or A71 P/N: 1770A725 Possible

Descriptions: Supplier: McMaster Conformation of Parts Specification sheet is required

110 - Ensure Conformation of Parts Specification sheet is attached

130 - Identify and Stock Identify Keyed Unalike as: D3373-1D Identify Keyed Alike as: D3373-1KA *MAY 16 2018*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3373-7P	Cam Lock	5 pcs (1 ea)	100-Purchasing	<i>5072456</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3373-7P	5	0	0

Part Specifications

Specifications could not be found.

Plex 5/11/18 12:59 PM Dart.Gagnon.Michelle

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S073089

DART
AEROSPACE



Part: D3373-7
Job No: 177460
Serial No/Batch: S073089
Revision:
Inspector:

Date: 05/22/18



ENGINEERING
UNCONTROLLED COPY

SUBJECT TO AMENDMENT

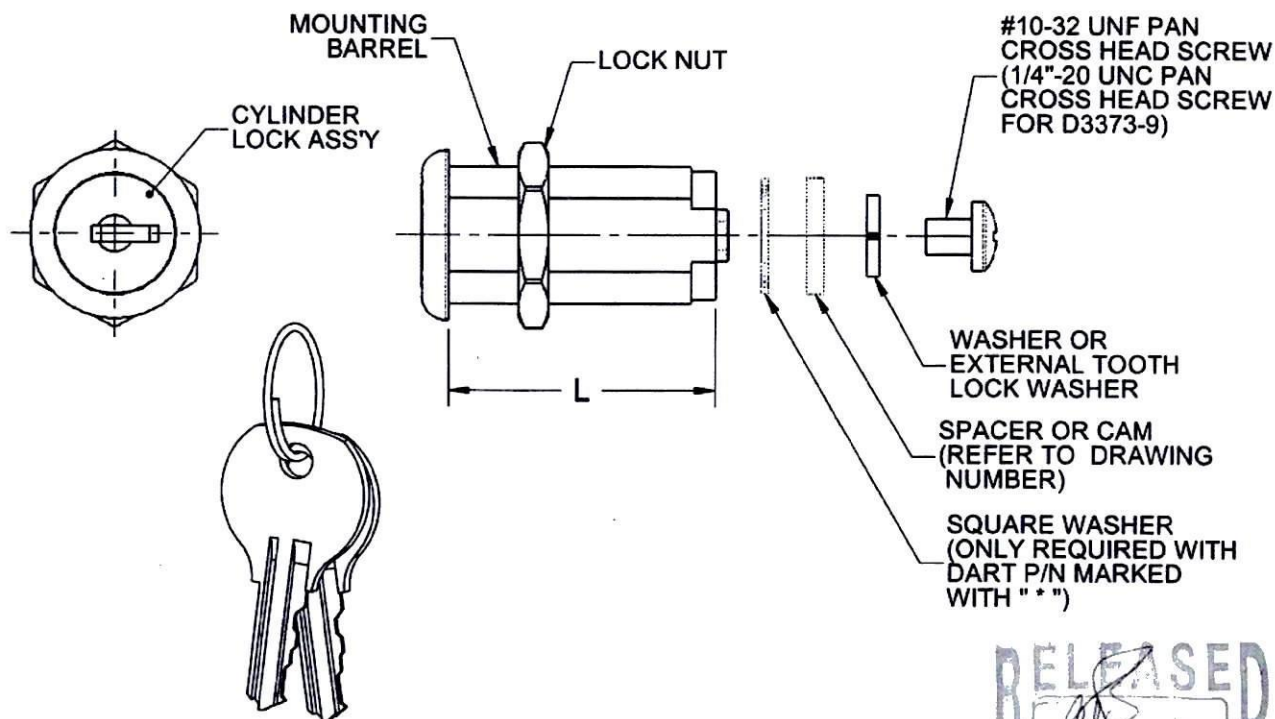
WITHOUT NOTICE
WORK ORDER

NO. 177460

MAY 11 2018

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3373	REV. A SHEET 1 OF 1
DATE 04.12.10		TITLE CAM LOCKS	SCALE 1:1
A	04.12.10	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



DART P/N	SUPPLIERS McMASTER OR IDN CANADA P/N	L (in)	REPLACEMENT KEY DART P/N	SPACER/CAM DRAWING NUMBER
D3373-1	1770A51	0.425	D3373-1K-XXXXX	D3369-5
D3373-3	1770A54	0.935	D3373-3K-XXXXX	D3369-5
D3373-5	1770A41	1.435	D3373-5K-XXXXX	D3370-5
D3373-7*	1770A71	1.715	D3373-7K-XXXXX	D3371-5
D3373-9*	35803 ILCO	0.595	D3373-9K-1866-13	D3372-11

To order replacement keys from McMaster, order 1770A2 and specify key number where "XXXXX" represents key number for 3/4" diameter lock.
Eg: D3373-1K-C377A, order P/N 1770A2-C377A.

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039920

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO039920

PO Date: 5/16/18

Due Date: 5/18/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAY 16 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	90177A213	100/pk	Split Ring Zinc-Plated Steel Split Ring 1" OD, 13/16" ID, 1/8" Thick	Firmed	5/18/18	100 Ea	0 Ea	100 Ea	\$0.1294/Ea	\$12.94
2	C10-7	98381A544 25/PK	Locating Pin	Firmed	5/18/18	100 pcs	0 pcs	100 pcs	\$0.2836/pcs	\$28.36
3	MDELINR5.000W	8572K38	M-Delrin Round Bar, White	Firmed	5/18/18	3 ft	0 ft	3 ft	\$144.05/ft	\$432.15
4	8920K22	6 ft	Low Carbon Steel Rod, 6mm dia., 3' Long receive ea	Firmed	5/18/18	6 ft	0 ft	6 ft	\$1.59/ft	\$9.54
5	D3373-7P		Cam Lock receive pcs	Firmed	5/18/18	5 Ea	0 Ea	5 Ea	\$8.50/Ea	\$42.50
Line Item Note KEY ALIKE MC MASTER P/N: 1770A725										
6	8183K6	1/pk	Wire Guide/Grip	Firmed	5/18/18	12 Ea	0 Ea	12 Ea	\$9.83/Ea	\$117.96
7	EL-PLUG-M	7216k5 1/pk color yellow	3-Prong Male Spade Plug	Firmed	5/18/18	25 Ea	0 Ea	25 Ea	\$7.03/Ea	\$175.75
8	EL-PLUG-F	7216k6 1/pk color yellow	3-Prong Female Spade Plug	Firmed	5/18/18	10 Ea	0 Ea	10 Ea	\$12.23/Ea	\$122.30
9	SWA6A-1900	69525K16 100 pcs per pk	Female Spade Terminal - 1/4"	Firmed	5/18/18	100 Ea	0 Ea	100 Ea	\$0.072/Ea	\$7.20
10	188-FPSS-1032- 1/4	94355A330 25/pk	Set Screw	Firmed	5/18/18	100 Ea	0 Ea	100 Ea	\$0.1084/Ea	\$10.84

DAS
11
9-89



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO039920
Order Placed By
Chantal Lavoie

Page 1 of 2
05/16/2018

McMaster-Carr Number
3695508-04

Line	Product	Ordered	Shipped
1	90177A213 Zinc-Plated Steel Split Rings, 9/16" OD, 7/16" ID, 1/16" Thick, Packs of 100	1 Pack	1
2	98381A544 Dowel Pin, Alloy Steel, 1/4" Diameter, 1-1/4" Long, Packs of 25	4 Packs	4
5	1770A725 Zinc Keyed Cam Lock, Nickel-Plated, Key #C420A for 1-7/16" Maximum Thickness, Clockwise	5 Each	5 DAS 11 9-89
6	8183K6 Brass Submersible Cord Grip, Metric Threads, for 0.12"-0.2" Cord OD, M8 Knockout Size	12 Each	12
7	7216K5 Straight-Blade Connector, Hinged, 3-Blade Plug, Grounded, NEMA 5-15, Yellow	25 Each	25
8	7216K6 Straight-Blade Connector, Hinged, 3-Slot Socket, Grounded, NEMA 5-15, Yellow	10 Each	10
9	69525K16 Noninsulated Quick-Disconnect Terminals, Single-Crimp Female, 16-14 Gauge, 1/4" Wide x 0.032" Thick Tab, Packs of 100	1 Pack	1
10	94355A330 18-8 Stainless Steel Flat-Tip Set Screws, 10-32 Thread, 1/4" Long, Packs of 25	4 Packs	4
11	2595K22 Fuel-Resistant Ultra-Flex Heat-Shrink Tubing, 0.19" ID Before Shrinking, 1/2 Feet Long	30 Each	20
13	84735K117 Flexible Vinyl High-Temperature Push-on Round Caps for 1"-1-1/16" OD, 1-1/2" Inside Height, Packs of 50	1 Pack	1
15	90263A112 316 Stainless Steel Precision Shoulder Screw, 3mm Diameter 3mm Long Shoulder, M2 x 0.4mm Thread	10 Each	10
16	90576A115 Medium-Strength Steel Nylon-Insert Locknut, Class 8, Zinc-Plated, M6 x 1 mm Thread, Packs of 100	1 Pack	1
17	91352A156 Alloy Steel Button Head Hex Drive Screws, Blue-Dyed Zinc-Plated, M8 x 1.25 mm Thread, 30 mm Long, Packs of 10	1 Pack	1
18	91306A674 Button Head Hex Drive Screws, Zinc-Plated Alloy Steel, M6 x 1 mm Thread, 25 mm Long, Packs of 50	1 Pack	1
19	90591A260 Zinc-Plated Steel Hex Nut, Medium-Strength, Class 8, M5 x 0.8 mm Thread, Packs of 100	1 Pack	1
20	90965A160 316 Stainless Steel Washer for M5 Screw Size, 5.3 mm ID, 10 mm OD, Packs of 100	1 Pack	1
21	9263K642 Chemical-Resistant Viton Fluoroelastomer O-Ring, 1.9 mm Wide, 7.8 mm ID, Packs of 10	1 Pack	1
22	93441A170 Slotted Unthreaded Spacers, 1/4" OD, 1/4" Long, Packs of 25	1 Pack	1
23	93640A123 Nylon Socket Head Screw, M8 x 1.25 mm Thread, 35 mm Long, Packs of 10	2 Packs	2